



# Aeroquip

## Collet/Spacer Ring Selector Chart

ET1000 Crimp Machine - Braided & Spiral Hose



### **COLLET PART NUMBERS**

ET400DC-M150S or ET1000DC-M150S
ET400DC-M195S or ET1000DC-M195S
ET400DC-M230S or ET1000DC-M230S
ET1000DC-M250S
ET1000DC-M295S
ET1000DC-M320S
ET1000DC-M390S
ET1000DC-M430S
ET1000DC-M475S

### **SPACER RING PART NUMBERS**

ET1000SR-M115D	(Yellow)
ET1000SR-M265D	(Black)
ET1000SR-M395D	(Silver)
ET1000SR-M190D	(Lt. Green)
T-400-37	(Green)
T-400-38	(Red)
ET1000SR-M100A	(Purple)
ET1000SR-M315A	(Orange)
T-400-112	(Tan)

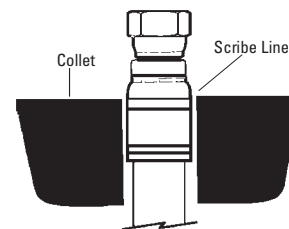
### **ACCESSORY PART NUMBERS**

1.5 oz. Tube, high efficiency PTFE grease = T-400-G
Tool Box for collets and spacer rings = FT1603
Wall Mount Tool Rack for collets and spacer rings = FT1604

### **DIE RING ADAPTER - FOR SMALLER COLLETS**

ET1000AR-001
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# Positioning of the MatchMate Plus Fittings within the Collet Assembly



## SPACER RING/COLLET SELECTOR CHART FOR MM+ HOSE

Hose Style	Hose End	Die Cage	Spacer Ring	Flat Side (up/down)	Nominal Crimp Dia. (in.)	Die Ring Adapter Req'd
<b>Spacer Rings</b>						
ET1000SR-M115D			Yellow			
ET1000SR-M265D			Black			
ET1000SR-M395D			Silver			
ET1000SR-M190D			Lt. Green			
T-400-37			Green			
T-400-38			Red			
ET1000SR-M100A			Purple			
ET1000SR-M315A			Orange			
T-400-112			Tan			
<b>GH781-</b>						
GH781-04	TTC	ET400DC-M150S*	Yellow	Up	0.665	Yes
GH781-06	TTC	ET400DC-M195S*	Black	Down	0.815	Yes
GH781-08	TTC	ET400DC-M230S*	Lt. Green	Up	0.975	Yes
GH781-10	TTC	ET1000DC-M250S	Black	Up	1.115	No
GH781-12	TTC	ET1000DC-M295S	Black	Down	1.245	No
GH781-16	TTC	ET1000DC-M390S	Orange	Up	1.565	No
GH781-20	TTC	ET1000DC-M475S	Orange	Up	1.900	No
<b>GH793-</b>						
GH793-04	TTC	ET400DC-M150S*	Lt. Green	Up	0.680	Yes
GH793-06	TTC	ET400DC-M195S*	Yellow	Up	0.835	Yes
GH793-08	TTC	ET400DC-M230S*	Black	Up	0.990	Yes
GH793-10	TTC	ET1000DC-M250S	Silver	Up	1.130	No
GH793-12	TTC	ET1000DC-M295S	Black	Up	1.280	No
GH793-16	TTC	ET1000DC-M390S	Lt. Green	Up	1.630	No
GH793-20	TTC	ET1000DC-M475S	Yellow	Up	1.960	No
<b>GH120-</b>						
GH120-04	TTC	ET400DC-M150S*	Black	Down	0.640	Yes
GH120-06	TTC	ET400DC-M195S*	Tan	Up	0.800	Yes
GH120-08	TTC	ET400DC-M230S*	Lt. Green	Up	0.975	Yes
GH120-10	TTC	ET1000DC-M250S	Black	Up	1.115	No
GH120-12	TTC	ET1000DC-M295S	Black	Down	1.245	No

\*The ET400DC die cage replaced the ET1000DC die cage. Both part numbers are approved.

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## SPACER RING/COLLET SELECTOR CHART FOR MM+ HOSE

Hose Style	Hose End	Die Cage	Spacer Ring	Flat Side (up/down)	Nominal Crimp Dia. (in.)	Die Ring Adapter Req'd
<b>GH120- (cont.)</b>						
GH120-16	TTC	ET1000DC-M390S	Orange	Up	1.565	No
GH120-20	TTC	ET1000DC-M475S	Orange	Up	1.900	No
<b>GH663-</b>						
GH663-04	TTC	ET400DC-M150S*	Purple	Up	0.620	Yes
GH663-06	TTC	ET400DC-M195S*	Purple	Up	0.785	Yes
GH663-08	TTC	ET400DC-M230S*	Black	Down	0.940	Yes
GH663-10	TTC	ET1000DC-M250S	Purple	Up	1.055	No
GH663-12	TTC	ET1000DC-M295S	Yellow	Up	1.250	No
GH663-16	TTC	ET1000DC-M390S	Purple	Up	1.590	No
GH663-20	TTC	ET1000DC-M430S	Black	Up	1.811	No
<b>GH195-</b>						
GH195-04	TTC	ET400DC-M150S*	Yellow	Up	0.665	Yes
GH195-06	TTC	ET400DC-M195S*	Yellow	Up	0.835	Yes
GH195-08	TTC	ET400DC-M230S*	Black	Up	0.990	Yes
GH195-10	TTC	ET1000DC-M250S	Silver	Up	1.130	No
GH195-12	TTC	ET1000DC-M295S	Black	Up	1.280	No
GH195-16	TTC	ET1000DC-M390S	Black	Up	1.640	No
GH195-20	TTC	ET1000DC-M475S	Silver	Up	2.000	No
<b>GH194-</b>						
GH194-04	TTC	ET400DC-M150S*	Purple	Up	0.620	Yes
GH194-06	TTC	ET400DC-M195S*	Green	Up	0.770	Yes
GH194-08	TTC	ET400DC-M230S*	Black	Down	0.940	Yes
GH194-10	TTC	ET1000DC-M250S	Purple	Up	1.055	No
GH194-12	TTC	ET1000DC-M295S	Yellow	Up	1.250	No
GH194-16	TTC	ET1000DC-M390S	Purple	Up	1.590	No
GH194-20	TTC	ET1000DC-M430S	Black	Up	1.800	No
<b>GH493-, FC136-, FC659-, FC736-</b>						
GH493-06	TTC	ET400DC-M230S*	Red	Up	0.896	Yes
GH493-08	TTC	ET1000DC-M250S	Lt. Green	Up	1.095	No
GH493-10	TTC	ET1000DC-M295S	Orange	Up	1.200	No
GH493-12	TTC	ET1000DC-M320S	Black	Down	1.355	No
GH493-16	TTC	ET1000DC-M430S	Orange	Up	1.725	No

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**EATON**

**Aeroquip**

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